

HITACHI SCREW COMPRESSORS

NEW A-series with cyclone oil separators for air conditioning

MODELs

Step Capacity Control

40ASC-H

50ASC-H

60ASC-H

Infinite Capacity Control

40ASC-Z

50ASC-Z

60ASC-Z





HITACHI's Advanced New Screw Compressor Pur suing Low Noise, High Reliability and High Efficiency

All over the world, there is great demand for high-performance compressors to deliver high efficiency, high reliability, low noise and low vibration. Such compressors are crucial elements in the air conditioning and refrigerating industry. Hitachi's screw compressors are the ideal solution, featuring a simple construction without components such as pistons, connecting rods, valve plates, oil pumps and mechanical linkages for capacity control, which are found in reciprocating compressors. The result is low noise, low vibration and outstanding reliability.

SPECIAL FEATURES 15% minimum load operation Cyclone oil separator Refrigerant gas outlet Ultra-low oil carry-out rate Patented swirl flow oil separation system No mesh wires, no demisters, no filters ■ Screw rotors Screw processing technology ■ High precision & high-grade finished Shimizu Works has secured ISO 9001 screw rotors certification on quality managements system. All its products are subjected to strict testing rse environmental conditions. Universal applications for uality control plays a vital role in R407C, R134a, R22 t of production from raw materia Step or infinite capacity control available to the final dispatching of produc ■ With or without economizer Injection port for economize Refrigerant gas inlet Models: ■ Large-capacity triple/double ball bearing ■ High-reliability, two-pole, large-capacity ■ Step Capacity Control motor ensures low noise, low vibration 40ASC-H / 50ASC-H / 60ASC-H as well as high speed running. ■ Infinite Capacity Control

GENERAL DATA

| Model | Overall dimensions mm (inch) | | | Net weight | Displacement m³/h (cfm) | | Piping connections mm (inch) | |
|---------|------------------------------|-----------|------------|------------|----------------------------|-----------|------------------------------|---------|
| | Height Width Length kg (lbs) | kg (lbs) | 50Hz | 60Hz | Suction | Discharge | | |
| 40ASC-H | 562 | 585.5 | 840 | 400 | 137.4 | 165.6 | 60.5 | 48.6 |
| 40ASC-Z | (22-1/8) | (23) | (33-1/8) | (882) | (80.9) | (97.5) | (2-3/8) | (1-7/8) |
| 50ASC-H | 562 | 595 | 874 | 440 | 169.5 | 204.2 | 60.5 | 48.6 |
| 50ASC-Z | (22-1/8) | (23-7/16) | (34-7/16) | (970) | (99.8) | (120.2) | (2-3/8) | (1-7/8) |
| 60ASC-H | 562 | 600 | 938 | 460 | 208.7 | 251.5 | 60.5 | 48.6 |
| 60ASC-Z | (22-1/8) | (23-5/8) | (36-15/16) | (1,014) | (122.8) | (148.0) | (2-3/8) | (1-7/8) |

NOTES:

- The compressors are driven by a two-pole motor mounted directly on the compressors shaft, and with a rotation speed of 2,880 min⁻¹ (2,880 rpm) for 50 Hz and 3,470 min⁻¹ (3,470 rpm) for 60 Hz, at the rated voltage.
- 2. R407C, R134a, and R22 refrigerants can be used in these compressors.
- 3. Oil is charged in the compressors at the time of shipment.
- The capacity of the compressor can be decreased by a capacity control mechanism to 15% of the rated capacity for all models.
- Piping sizes show the external diameter of piping in mm, which is the size of the flange to be equipped on the compressors.
- 6. The standard color is light green (Munsell code 10G 5/2). Other colors are available upon request.
- 7. The overall dimensions and net weight are subject to change according to the order specifications.
- 8. The shipping weight and packing dimensions are different from the values given in the above table.
- $9. \ The \ millimeter \ (mm) \ dimensions \ are \ the \ original \ values; \ the \ inch \ dimensions \ are \ converted \ values.$
- 10. These compressors should be installed indoors or at a location equivalent to an indoor environment.
- 11. Detailed data are available upon request.

■ PERFORMANCE

| | Model | Cooling capacity kW (×1000 Btu/h) Evaporating temperature °C (°F) | | | | Motor input kW Evaporating temperature °C (°F) | | | |
|------|--------------------|--|------------------|------------------|------------------|---|------------|-----------|------------|
| | | | | | | | | | |
| | | -10 (14) | -5 (23) | 0 (32) | +5 (41) | -10 (14) | -5 (23) | 0 (32) | +5 (41) |
| 50Hz | 40ASC-H 40ASC-Z | 76.0 (259.3) | 94.0 (320.7) | 115.0 (392.4) | 139.0 (474.3) | 28.4 | 29.1 | 30.0 | 31.4 |
| | 50ASC-H 50ASC-Z | 94.0 (320.7) | 116.0 (395.8) | 142.0 (484.5) | 171.0 (583.5) | 35.0 | 35.9 | 37.0 | 38.7 |
| | 60ASC-H 60ASC-Z | 115.6 (394.4) | 143.1 (488.3) | 174.4 (595.1) | 210.7 (718.9) | 43.1 | 44.2 | 45.5 | 47.6 |
| 60Hz | 40ASC-H 40ASC-Z | 92.0 (313.9) | 114.0 (389.0) | 138.0 (470.9) | 167.0 (569.8) | 34.2 | 35.0 | 36.1 | 37.8 |
| | 50ASC-H 50ASC-Z | 113.0 (385.6) | 140.0 (477.7) | 171.0 (583.5) | 206.0 (702.9) | 42.2 | 43.2 | 44.6 | 46.6 |
| | 60ASC-H 60ASC-Z | 139.0 (474.3) | 172.0 (586.9) | 210.0 (716.5) | 254.0 (866.7) | 52.0 | 53.2 | 54.9 | 57.4 |

40ASC-Z / 50ASC-Z / 60ASC-Z

NOTES:

- The evaporating temperature shown in the above table indicates the saturated temperature of suction gas pressure to the compressor.
- The cooling capacity and the motor input are based on the following conditions:
 Condensing temperature:
 Leaving liquid temperature from condenser:
 Suction gas condition to compressor:
 Refrigerant:
 Refrigerant:
 Refrigerant:
- 3. The cooling capacity and the motor input at the ARI rating conditions are shown on the right.
- 4. The data for other refrigerants (R134a and R22) are available upon request

| 10 0 10 01 1 | | capacity 000 Btu/h) | Motor input kW | | |
|--------------------|------------------|------------------------|-------------------|------|--|
| Model | 50Hz | 60Hz | 50Hz | 60Hz | |
| 40ASC-H 40ASC-Z | 121.7 (415.3) | 146.7 (500.6) | 30.1 | 36.3 | |
| 50ASC-H 50ASC-Z | 150.2 (512.5) | 180.9 (617.3) | 37.2 | 44.8 | |
| 60ASC-H 60ASC-Z | 184.9 (630.9) | 222.8 (760.2) | 45.8 | 55.2 | |

NOTES:

The standard ratings are based on the following conditions:

Condensing temperature: 54.4°C (130°I

Leaving liquid temperature from condenser:

Evaporating temperature: 7.2°C (45°F)

Suction gas temperature to compressor: 18.3°C (65°F)

WORKING RANGE

The standard working range is as follows:

Evaporating temperature: -10°C to +8°C (14°F to 47°F) Condensing temperature: 35°C to 55°C (95°F to 131°F) Suction gas superheat: 5°C to 15°C (9°F to 27°F)

SCOPE OF SUPPLY

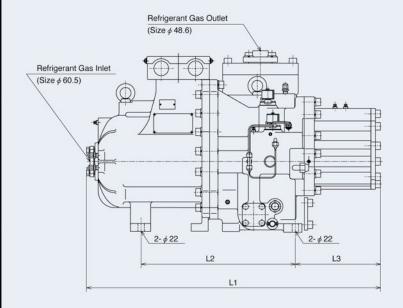
The factory-supplied compressor assembly includes the following components:

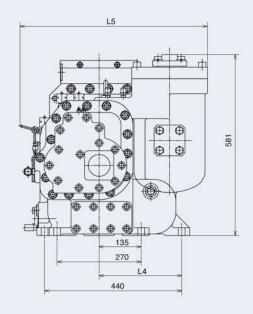
- Motor
- Inner construction oil separator
- Motor protector
- Solenoid valves for capacity control
- Refrigeration oil
- Oil strainer and Blank flanges for seal.
- Corrosion-proof gas is charged.

DIMENSIONAL DATA

40ASC-H, 40ASC-Z, 50ASC-H, 50ASC-Z, 60ASC-H and 60ASC-Z

unit: mm





| Model | L1 | L2 | L3 | L4 | L5 |
|--------------------|-----|-----|-----|-----|-------|
| 40ASC-H 40ASC-Z | 840 | 452 | 265 | 284 | 585.5 |
| 50ASC-H 50ASC-Z | 874 | 465 | 275 | 265 | 595 |
| 60ASC-H 60ASC-Z | 938 | 495 | 275 | 265 | 600 |

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Specifications in this catalogue are subject to change without notice in order that HITACHI may bring the latest innovations to their customers.

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